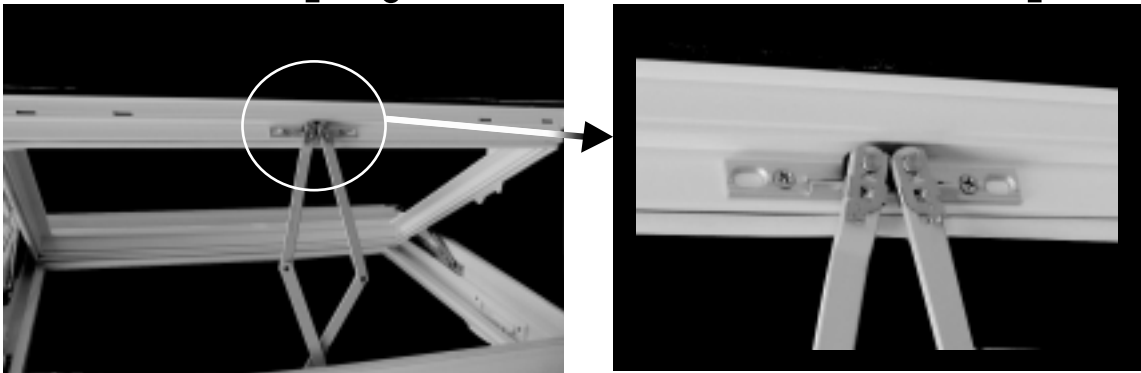


Replacing the Operator for Series 7400/7450 Awning Windows

- 1** Unlock and crank window open.
- 2** Follow arm that extends from the operating handle and detach it from the sash (push up on this arm underneath the last gold screw).
- 3** Remove the two screws that hold the operator to the inside of the frame. Now remove the operator by pulling it towards you through the frame.
- 4** Remove the silver slide bar from the bottom of the operating sash.
- 5** Using a drill (with a 1/8" drill bit) or a dremal tool, round off the corners to accommodate the new operator.
- 6** Install new keeper just off-center onto sash. (See picture)



- 7** Attach arms of new operator to the keeper and lock into place with silver clips.